

Preparation of Hyperbranched Interface Agent and Its Effect on the Adhesion Properties of Flame Retardant PVC Conveyor Belt

Bao Qianglong, You Guangxing, Lei Yanhui, Wen Da, Liu Jie, Shou Chongqi

(School of Chemistry and Chemical Engineering, University of Jinan, Jinan 250022, China)

Abstract: The hyperbranched polyamide ester with large amount of hydroxyl end groups was prepared and then modified with silane coupling agent KH560. The product was a hyperbranched interface agent and applied in the treatment of polyester-cotton canvas of flame retardant PVC conveyor belt. The test results showed that the adhesion strength between cover rubber and polyester-cotton canvas was improved by using the interface agent. Typically, the 3rd generation hyperbranched polyamide ester was prepared by using AB_2 monomer and trimethylolpropane as the core, at the molar ratio of 21 : 1. Correspondingly, the 3rd generation interface agent was obtained by using the 3rd generation hyperbranched polyamide ester and KH560 at the molar ratio of 24 : 1. It was found that when the concentration of the 3rd generation interface agent in the treatment was $0.003 \text{ mol}\cdot\text{L}^{-1}$, the maximum adhesion strength between cover rubber and polyester-cotton canvas was achieved. The high temperature performance of the belt with the hyperbranched interface agent was excellent and the adhesion strength at $100 \text{ }^\circ\text{C}$ was still able to keep more than 75%. The cost of the hyperbranched interface agent was lower than the silane coupling agent, and the recommended concentration was 2% ~ 2.5%.

Keywords: hyperbranched interface agent; flame retardant PVC conveyor belt; polyester-cotton canvas; adhesion strength



信息·资讯

兰州石化大力开发橡胶新产品

中国石油兰州石化公司合成橡胶厂大力开发橡胶新产品，2013年共开发生产新、特、优、专产品20多种，其中耐热、耐寒、阻燃、高抗冲橡胶等新产品受到市场欢迎。

该厂立足现有丁苯橡胶和丁腈橡胶生产装置，凭借在特殊牌号橡胶产品方面的研发优势，加大新、特、优、专产品的研发和生产力度。通过改变凝聚温度、洗涤槽搅拌速度和洗涤水流量等工艺参数，生产多种硬度丁腈橡胶（NBR1704，NBR2707和NBR3604等），

满足了国防军工的需要。开发了环保型丁腈橡胶（NBR3305E），并实现工业化生产。新投建的液体橡胶生产装置为国家航天事业发展作出了贡献。此外，定制生产环保型充油丁苯橡胶（SBR1778E）等新产品，不仅满足了用户要求，也成为企业新的效益增长点。

2013年，兰州石化公司合成橡胶厂的专用橡胶产量为14300 t，占其橡胶总产量的8.62%，创历史最好水平。

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