Application of Reinforcing Resin in All-steel Tire

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Abstract: The application of reinforcing resin resorcinol SL-R80/hexamethoxymethylmelamine resin (SL-R80/HMMM), resorcinol formaldehyde resin SL-3020LFR/HMMM, phenolic resin SL-2101/hexamethylene tetramine (SL-2101/HMT) and high styrene resin S-6-H, in all-steel tire were studied. The results showed that all four kinds of reinforcing resins had a delaying effect on the vulcanization of the compound. Among them, the t_{90} of SL-R80/HMMM compound was the longest, and that of SL-2101/HMT compound was the shortest. Compared with blank compound, the t_{5} of the compound with S-6-H was extended, and the rest of the compounds was shortened. The flow property of the compound with SL-3020LFR/HMMM was poor, and the rest did not change. The four kinds of reinforcing resins could effectively improve the hardness of the compound, of which SL-R80/HMMM compound had the best improvement effect. The four kinds of reinforcing resins had little effect on the tensile strength and elongation at break of the compound, but they had a negative effect on the tear strength, of which SL-R80/HMMM had the greatest impact, and SL-3020LFR/HMMM had the least impact. Resin S-6-H had no effect on the heat build-up of the compound, while the other three kinds of reinforcing resins had negative effects, of which SL-3020LFR/HMMM had the greatest impact.

Key words: reinforcing resin; all-steel tire; curing characteristics; reinforcing; hardening; heat build-up; wear resistance

装配曙光院国产航空轮胎的 ARJ21飞机首飞成功

2020年11月23日11时50分,在山东东营胜利机场,伴随着ARJ21-700飞机有力的轰鸣声由远及近,ARJ21飞机平稳着陆,装配中国化工曙光橡胶工业研究设计院有限公司(简称曙光院)"三环"牌航空轮胎的ARJ21飞机历经4天试飞,各科目测试圆满成功。装配国产航空轮胎的ARJ21飞机首飞成功,标志着其国产化进程向前迈进了新的一步。

ARJ21飞机是我国首次按照国际标准研制的 具有自主知识产权的中短程新型涡扇支线商用飞机,也是我国第1次完全自主设计并制造的支线 飞机,是中国民航业"两干两支"战略的重要组成 部分。目前,中国商用飞机有限责任公司已向客 户交付ARJ21飞机39架,包括国航、南航等在内的 ARJ21飞机航线运行客户已达7家,累计航线86条, 通航城市64座。

航空轮胎是影响民航客机飞行安全的关键部件,其设计制造技术位于轮胎行业的金字塔顶端, 全球只有屈指可数的企业可以研制并制造航空轮 胎。在此之前,ARJ21飞机一直装配国外航空轮胎,价格昂贵,受制于人。2020年9月16日,中国科学院白春礼院长将航空轮胎列入美国"卡脖子"任务清单。曙光院研发团队历经3年攻关,自主成功研制可在额定速度为378 km·h⁻¹、超速着陆速度为418 km·h⁻¹,以及多种苛刻工况下安全使用的高性能航空轮胎,其产品性能超越国外同类型航空轮胎,减小了飞机更换轮胎的频率,降低了航空公司的运营成本,成功突破ARJ21飞机轮胎"卡脖子"难题。

曙光院是上市公司中国化工吴华科技旗下子公司,50年来在航空轮胎设计、制造和检测方面积淀了雄厚的研发实力,掌握国内领先、国际一流的航空轮胎核心技术,擎起了"航空轮胎国家队"的旗帜,先后成功研制出多种型号民航航空轮胎。

"随着航空轮胎国产化的持续推进,未来将有越来越多的飞机装备国产高性能'三环'航空轮胎翱翔蓝天!"在装配曙光院国产航空轮胎的ARJ21飞机首飞现场,曙光院院长王继泽如是说。

(中国化工曙光橡胶工业研究设计院有限公司 高香丽)