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## Thermo-mechanical Coupling Analysis of Heat Build-up and Rolling Resistance due to Nonlinear Viscoelasticity for Solid Rubber Tire

LI Zhao , LIU Feng , LI Fanzhu , YANG Haibo , LU Yonglai , ZHANG Liqun (Beijing University of Chemical Technology , Beijing 100029 , China)

Abstract: The transient temperature and rolling resistance of a solid rubber tire made of natural rubber nanocomposite were analyzed based on the thermo-mechanical coupling approach and nonlinear viscoelastic theory by using finite element method. The thermo-mechanical coupling approach could be divided into three major parts: deformation, dissipation, and thermal transfer modules. In the deformation module, uniaxial, planar, and equibiaxial tensile tests were used to determine the hyperelastic constitutive equation. The 100th-order Fourier sine series was used to approximate the strain amplitude. In the dissipation module, the loss modulus was updated as a function of strain amplitude, temperature and frequency. In the thermal transfer module, the dependence of thermal parameters on temperature was established. A rolling resistance tester was also used to verify the numerical results, which revealed that the proposed analytical method was a reliable approach to predict rolling resistance and transient temperature distribution for tires. At last, the dependence of rolling resistance and heat build—up on thermal conductivity and loss factor was investigated quantitatively by the parametric numerical experiments. The work could provide theoretical guidance and relevant analysis methods for the design of high performance tire.

**Key words:** natural rubber; nanocomposite; solid rubber tire; finite element analysis; nonlinear viscoelasticity; rolling resistance; thermo-mechanical coupling

## 住友橡胶营业利润锐减

住友橡胶发布财报数据,由于多重不利因素,该公司2019年第1季度销售额为2 112.83亿日元,同比降低0.6%;营业利润为59.87亿日元,同比降低57.3%;净利润为28.55亿日元,同比大降62.8%。

公司主力轮胎业务销售额为1817.21亿日元,同比降低0.2%;营业利润为42.9亿日元,同比降低62.5%。住友橡胶指出,国内轮胎市场方面,以邓禄普品牌为中心的低耗油轮胎等高附加值产品的销售行情看好。海外轮胎市场方面,受中国经济

增速减缓的影响,产品销售数量有所减小,但是在以欧洲为中心的市场销售势头良好。轮胎销售没有明显减少,在各项业务总体销售额超过上年同期的情况下,受原材料价格上涨以及固定费用等生产成本增加,营业利润骤减。其他业务方面,体育产品业务销售额为201.65亿日元,同比降低2.9%;营业利润为8.57亿日元,同比降低52.0%。其他产品业务销售额为93.97亿日元,同比降低11.5%;营业利润为5.28亿日元,同比降低48.7%。

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